



MAT'L: 6061-T6 OR 2024-T3  
FINISH: 125 TO 150



REVISION DRAWN APPROVED		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523 BASIC CODE D-DIMPLE DIGIT-NO OF SHEETS C-COUNTERSINK DIA DASH NO N-HEAD NEAR SIDE F-HEAD FAR SIDE LENGTH DASH NO W-SPOTWELD BASIC CODES BL-MS20470AD BB-MS20426AD		QTY. REQUIRED APPROVAL		CONTRACT NO. DRAWN DESIGN STRESS CHECKED CLIENT		DATE 1992 1992		DART AERO ACCESSORIES INC CLIENT 204 FUEL TANK TITLE UPPER TANK SEAL CODE DWG NO. D 2078 SCALE 1:1 SHT 1 OF 1		MATERIAL SPEC./VENDOR	
DESCRIPTION OF CHANGE		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387 LIMITS 1. TOLERANCES - XX ± .030 XXX ± .010 2. ANGLES 1 W 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		REPORT ALL DISCREPANCIES - DO NOT SCALE											